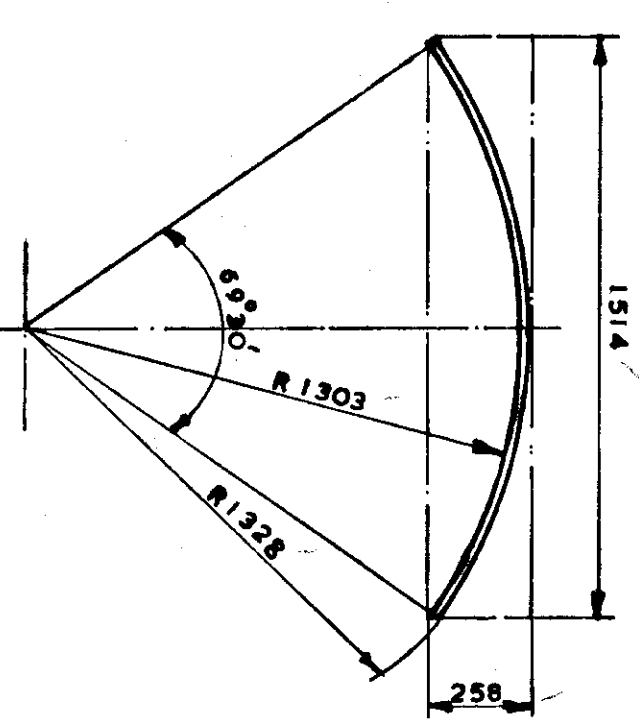
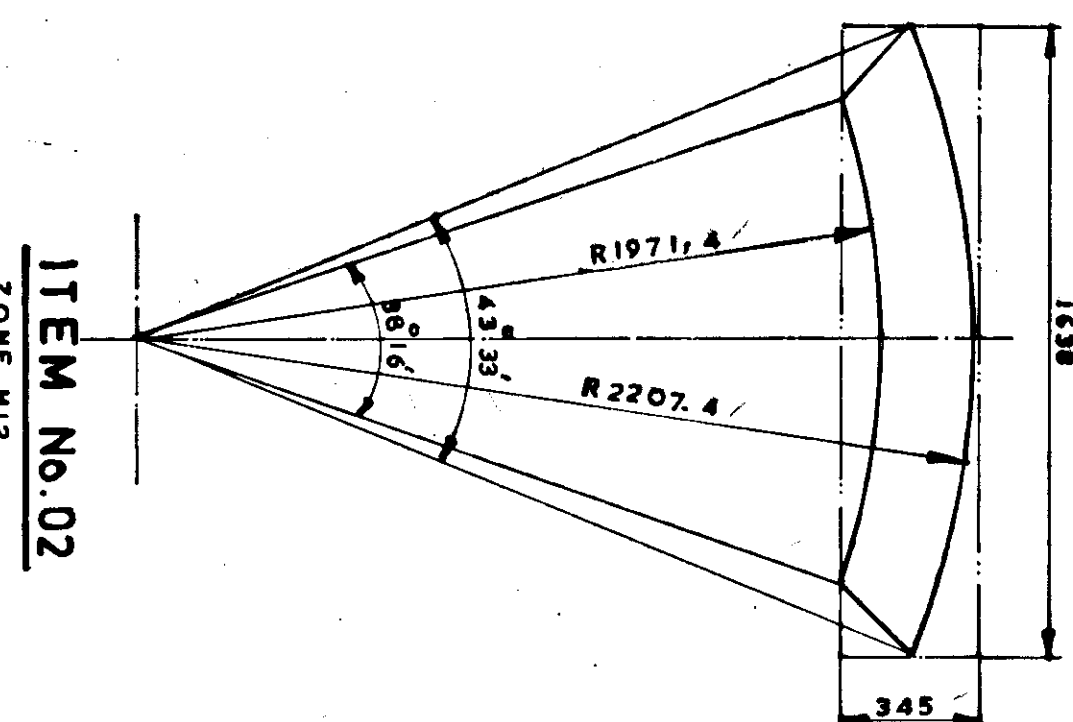
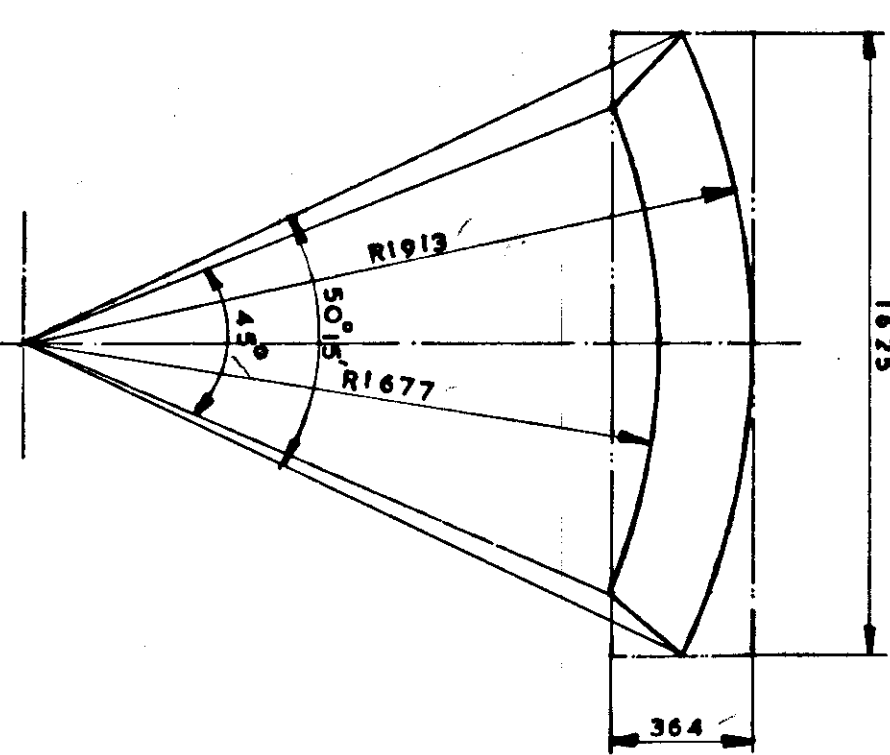
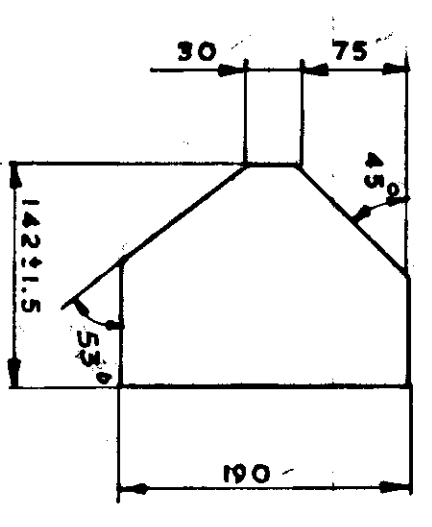
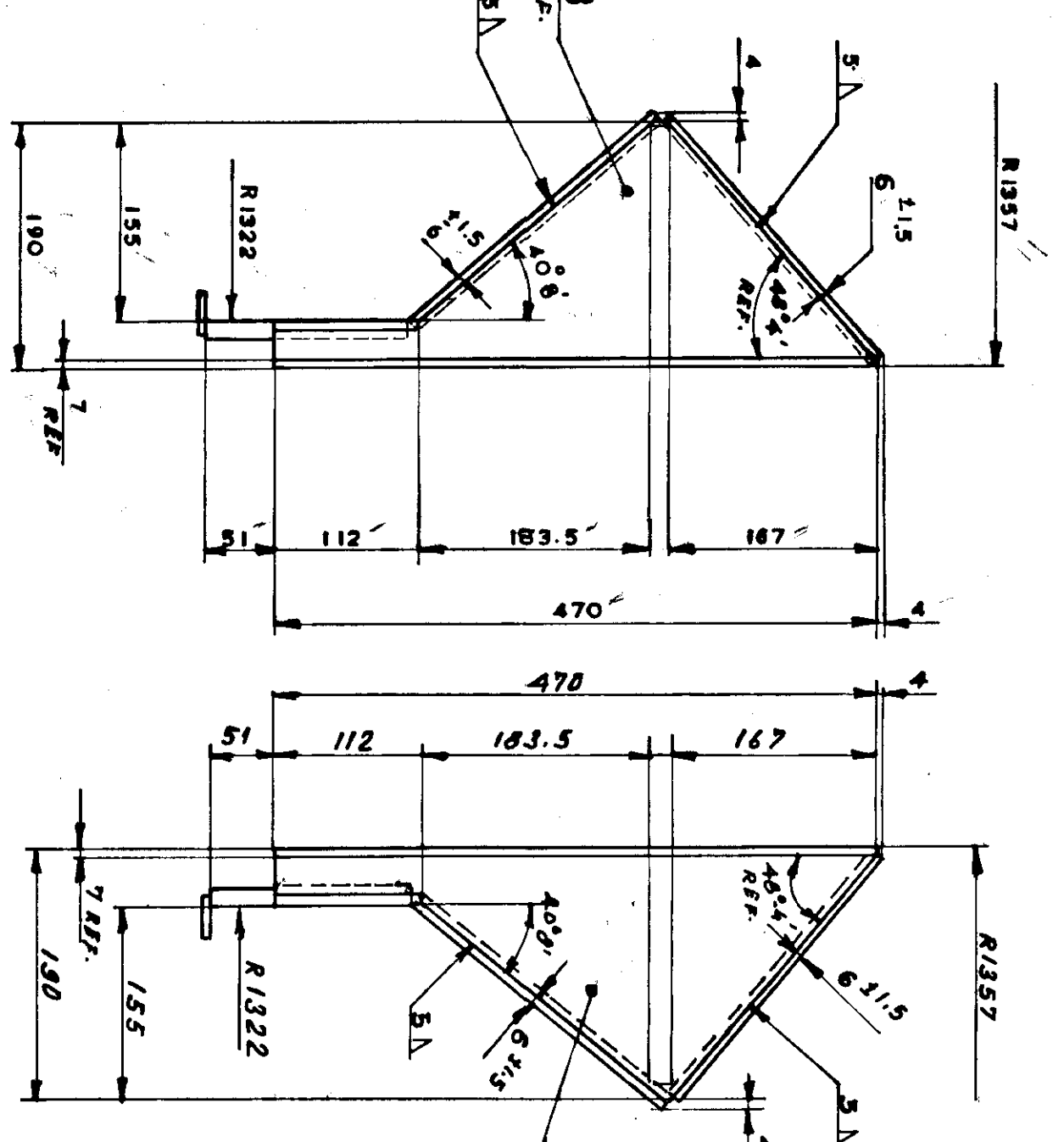
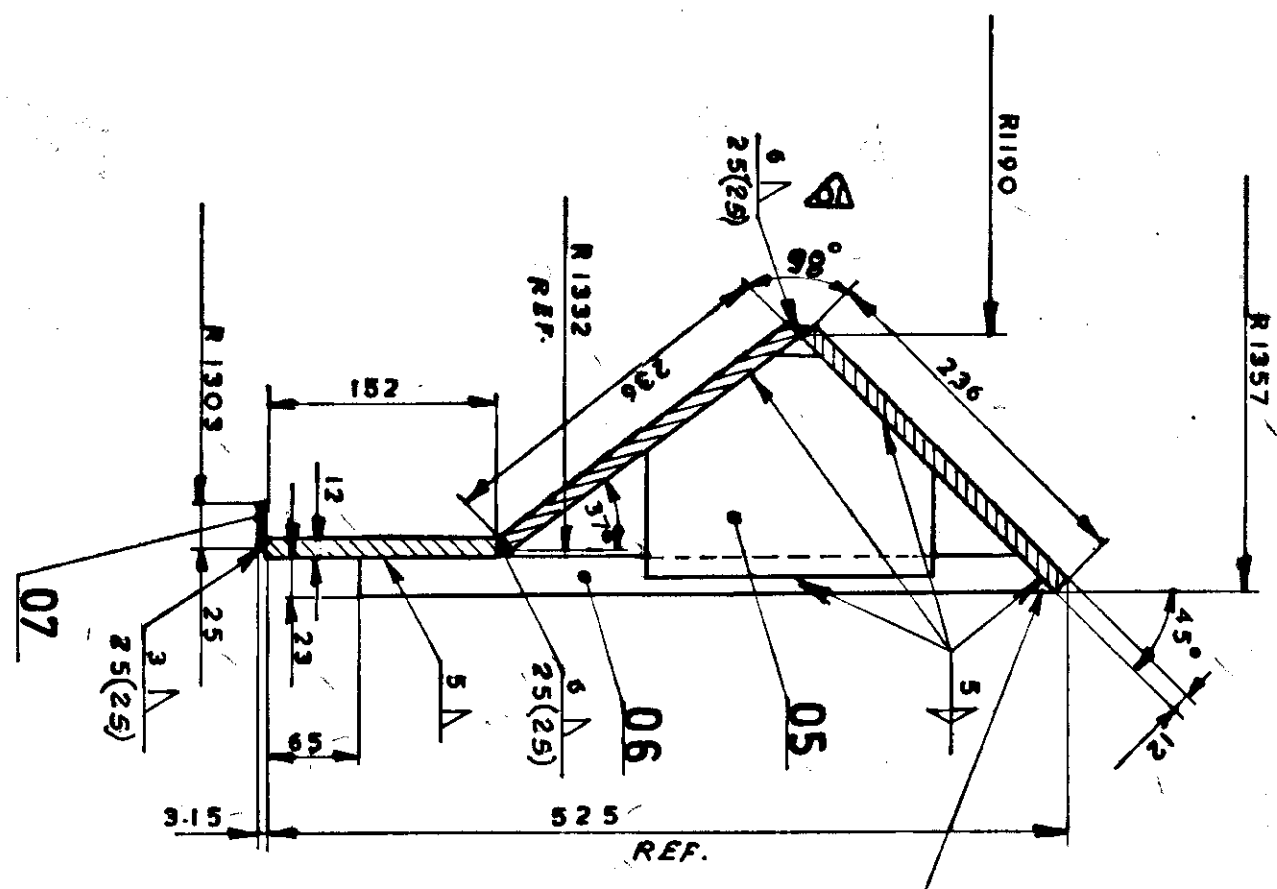
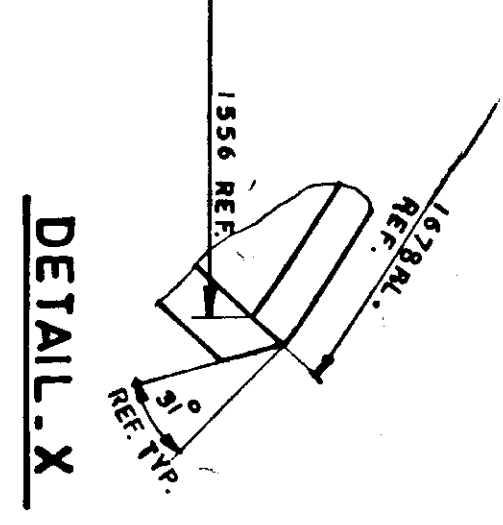
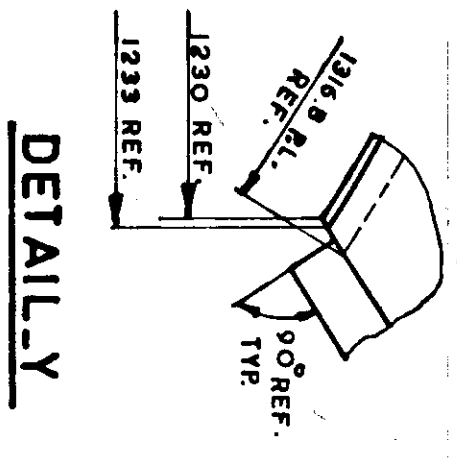
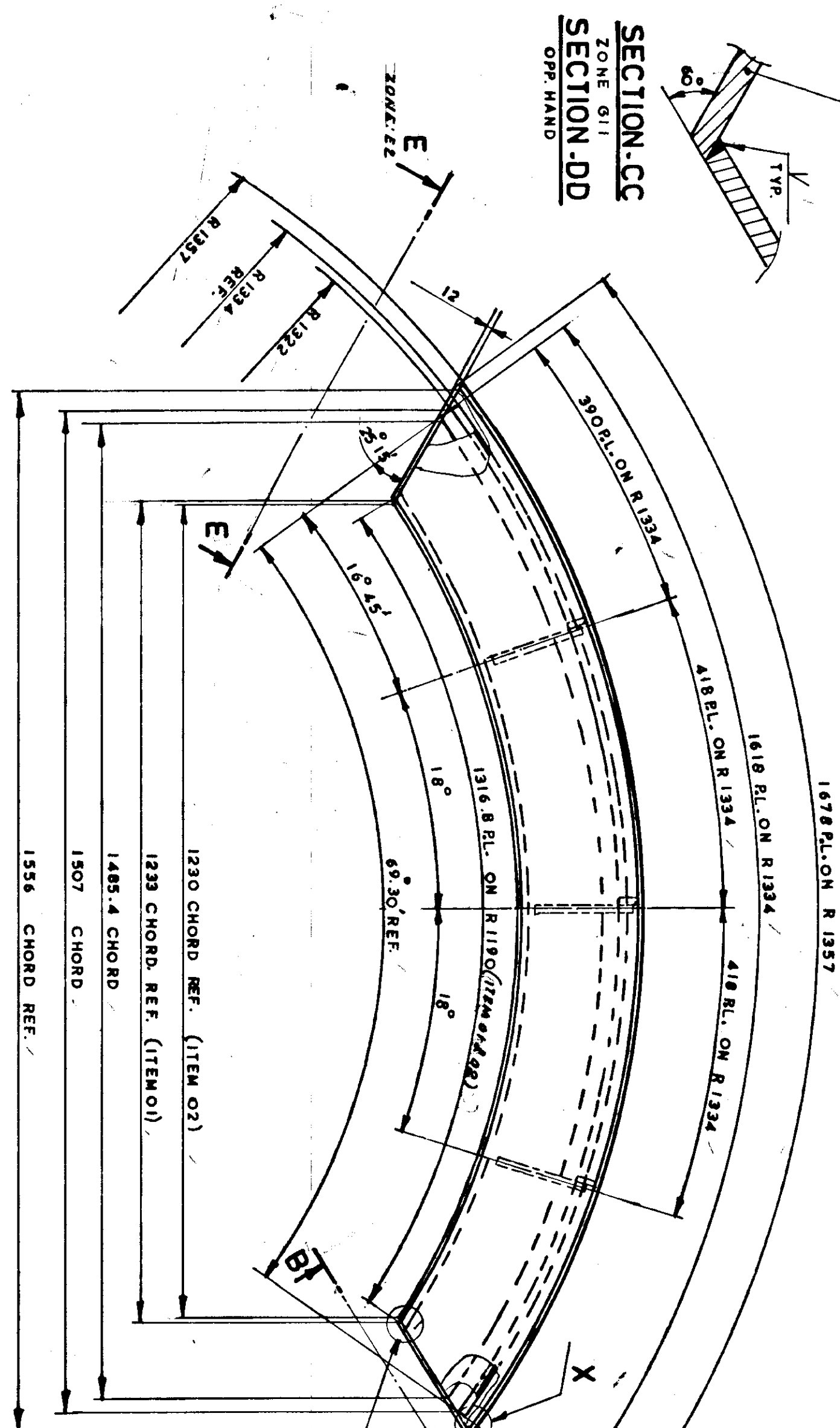
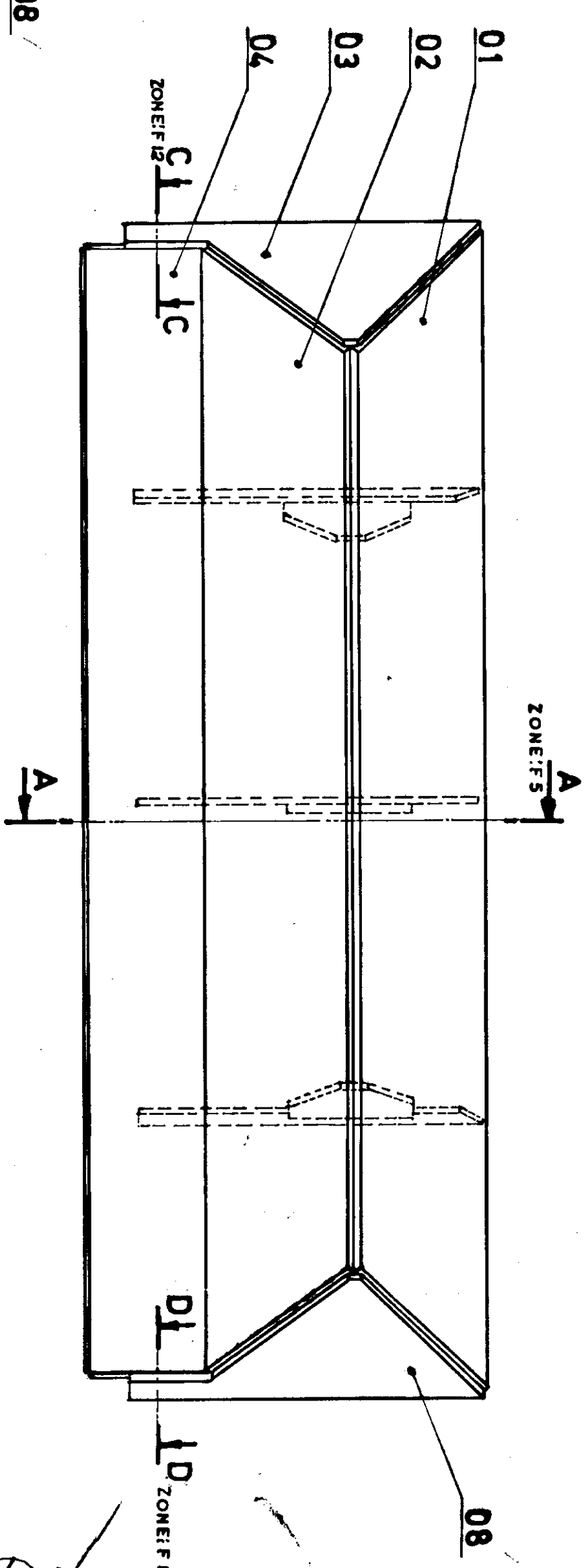


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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETERS)



ITEM No.05
ZONE E5

ITEM No.07
ZONE E5

ITEM No.02
ZONE M12

ITEM No.01
ZONE M12

NOTES

1. ALL RADIAL DIMENSIONS TO HAVE TOLERANCE $\pm 1.5\text{mm}$.
2. ALL DEVELOPMENT ARE BASED ON MEAN RADIUS.
3. THREE NOS. OF DEFLECTOR LINER SUPPORT PLATE IS REQUIRED PER MFL.

TOLERANCES UNLESS OTHERWISE SPECIFIED
CASTING $\pm 1.6\text{mm}$
BREAK ALL SHARP EDGES DECIMAL $\pm 0.1\text{mm}$
AND CORNERS UNLESS ANGULAR $\pm 0.6^\circ$
OTHERWISE SPECIFIED WELDMENT $\pm 1.6\text{mm}$

VARIANT NO.	ITEM NO.	DESCRIPTION	QTY	REMARKS	DATE	BY	CHKD	APPD	REMARKS
01	01	12 X 364 X 1625	1						
02	02	12 X 345 X 1638	1						
03	03	12 X 190 X 470	1						
04	04	12 X 152 X 1610	1						
05	05	12 X 142 X 190	1						
06	06	12 X 23 X 452	1						
07	07	315 X 258 X 1514	1						
08	08	12 X 190 X 470	1						
09	09	12 X 152 X 1610	1						
10	10	12 X 142 X 190	1						
11	11	12 X 23 X 452	1						
12	12	315 X 258 X 1514	1						
13	13	12 X 190 X 470	1						
14	14	12 X 152 X 1610	1						
15	15	12 X 142 X 190	1						
16	16	12 X 23 X 452	1						
17	17	315 X 258 X 1514	1						
18	18	12 X 190 X 470	1						
19	19	12 X 152 X 1610	1						
20	20	12 X 142 X 190	1						
21	21	12 X 23 X 452	1						
22	22	315 X 258 X 1514	1						
23	23	12 X 190 X 470	1						
24	24	12 X 152 X 1610	1						
25	25	12 X 142 X 190	1						
26	26	12 X 23 X 452	1						
27	27	315 X 258 X 1514	1						
28	28	12 X 190 X 470	1						
29	29	12 X 152 X 1610	1						
30	30	12 X 142 X 190	1						
31	31	12 X 23 X 452	1						
32	32	315 X 258 X 1514	1						
33	33	12 X 190 X 470	1						
34	34	12 X 152 X 1610	1						
35	35	12 X 142 X 190	1						
36	36	12 X 23 X 452	1						
37	37	315 X 258 X 1514	1						
38	38	12 X 190 X 470	1						
39	39	12 X 152 X 1610	1						
40	40	12 X 142 X 190	1						
41	41	12 X 23 X 452	1						
42	42	315 X 258 X 1514	1						
43	43	12 X 190 X 470	1						
44	44	12 X 152 X 1610	1						
45	45	12 X 142 X 190	1						
46	46	12 X 23 X 452	1						
47	47	315 X 258 X 1514	1						
48	48	12 X 190 X 470	1						
49	49	12 X 152 X 1610	1						
50	50	12 X 142 X 190	1						
51	51	12 X 23 X 452	1						
52	52	315 X 258 X 1514	1						
53	53	12 X 190 X 470	1						
54	54	12 X 152 X 1610	1						
55	55	12 X 142 X 190	1						
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67	67	315 X 258 X 1514	1						
68	68	12 X 190 X 470	1						
69	69	12 X 152 X 1610	1						
70	70	12 X 142 X 190	1						
71	71	12 X 23 X 452	1						
72	72	315 X 258 X 1514	1						
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75	75	12 X 142 X 190	1						
76	76	12 X 23 X 452	1						
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81	81	12 X 23 X 452	1						
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85	85	12 X 142 X 190	1						
86	86	12 X 23 X 452	1						
87	87	315 X 258 X 1514	1						
88	88	12 X 190 X 470	1						
89	89	12 X 152 X 1610	1						
90	90	12 X 142 X 190	1						
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94	94	12 X 152 X 1610	1						
95	95	12 X 142 X 190	1						
96	96	12 X 23 X 452	1						
97	97	315 X 258 X 1514	1						
98	98	12 X 190 X 470	1						
99	99	12 X 152 X 1610	1						
100	100	12 X 142 X 190	1						

TYPE OF PRODUCT ON NAME OF CUSTOMER/PROJECT		HP 803	
Bharat Heavy Electricals Ltd., ROSTER PLANT UNIT TRICHIRAPALLI-620 014		DATE: 12/10/20 CHECKED: 12/10/20 BY: 12/10/20	
MILLS: 12/10/20		SCALE: 1/5	
TITLES: DEFLECTOR LINER SUPPORT PLATE		U 01	
1.61-380-00536		01	